



SaniForce™

High Sanitation Air-Operated Double Diaphragm Pumps



unleash the
POWER

Easy to clean, quick knockdown design

- Fluid contact areas are **FDA-Compliant** and meet CFR Title 21
- **3A Certified** pump options to meet the sanitation requirements of the milk and dairy industry
- Featuring Graco's durable, lube-free, non-sticking air valve
- Available in ball and flapper designs, with 1.5 inch, 2 inch, 3 inch and 4 inch tri-clamp connections

PROVEN QUALITY. LEADING TECHNOLOGY.

Technical Specifications and Ordering Information

3150 Technical Specifications

Maximum fluid working pressure..... 120 psi (8.4 bar, 0.84 MPa)
 Maximum free flow delivery* 150 gpm (568 lpm)
 Maximum suction lift - ball..... 18 ft (5.5 m) wet, 9 ft (2.7 m) dry
 Maximum suction lift - flapper..... 10 ft (3.0 m) wet, 5 ft (1.5 m) dry
 Maximum size of pumpable solids
 Ball 1 in (25.4 mm)
 Flapper 2.5 in (63.5 mm)
 Maximum diaphragm operating temperature
 Santoprene 180°F (82.2°C)
 Buna-N 180°F (82.2°C)
 PTFE 220°F (104.4°C)
 Fluoroelastomer 250°F (121°C)
 EPDM 275°F (135°C)
 Typical sound level at 70 psi air (4.9 bar) air @ 50 cpm..... 85 dBA
 Air pressure operating range 20 to 120 psi
 (1.4 to 8.4 bar, 0.14 to 0.84 MPa)
 Air inlet size 1/2 npt(f)
 Fluid inlet & outlet size (determined by part number)..... Tri-clamp connections
 Weight..... 145 lb (65.7 kg)
 Instruction manual..... 310622

* Flow rates are with muffler and do not vary based on diaphragm material. Displacement per cycle may vary based on suction condition, discharge head, air pressure and fluid type.

3150 High Sanitation Pumps

3A Pump with Leak Detector

Part No.	Type	Inlet/ Outlet Size	Diaphragm	Ball
SA1AAA	3A Approved	1.5 in x 1.5 in	Overmolded EPDM	PTFE
SA2AAA	3A Approved	2 in x 2 in	Overmolded EPDM	PTFE
SA3AAA	3A Approved	3 in x 3 in	Overmolded EPDM	PTFE
SA4AAA	3A Approved	4 in x 4 in	Overmolded EPDM	PTFE
SA5AAA	3A Approved	3 in x 2 in	Overmolded EPDM	PTFE

Sanitary Ball Pump

Part No.	Type	Inlet/ Outlet Size	Diaphragm	Ball
SA13A1	Ball	1.5 in x 1.5 in	Overmolded PTFE/EPDM	PTFE
SA23A1	Ball	2 in x 2 in	Overmolded PTFE/EPDM	PTFE
SA33A1	Ball	3 in x 3 in	Overmolded PTFE/EPDM	PTFE
SA43A1	Ball	4 in x 4 in	Overmolded PTFE/EPDM	PTFE
SA53A1	Ball	3 in x 2 in	Overmolded PTFE/EPDM	PTFE
SA3361	Ball	3 in x 3 in	Overmolded PTFE/EPDM	Santoprene
SA3AA1	Ball	3 in x 3 in	Overmolded EPDM	PTFE
SB3AA1	Ball	3 in x 3 in	Overmolded EPDM	PTFE
SB2661	Ball	2 in x 2 in	Santoprene	Santoprene
SB3661	Ball	3 in x 3 in	Santoprene	Santoprene
SB2771	Ball	2 in x 2 in	Buna-N	Buna-N
SB3771	Ball	3 in x 3 in	Buna-N	Buna-N
SB2881	Ball	2 in x 2 in	Fluoroelastomer	Fluoroelastomer
SB3881	Ball	3 in x 3 in	Fluoroelastomer	Fluoroelastomer

Sanitary Flapper Pump

Part No.	Type	Inlet/ Outlet Size	Diaphragm
SF3AF1	Flapper	3 in x 3 in	Overmolded EPDM
SF4AF1	Flapper	4 in x 4 in	Overmolded EPDM
SF36F1	Flapper	3 in x 3 in	Santoprene
SF46F1	Flapper	4 in x 4 in	Santoprene
SF37F1	Flapper	3 in x 3 in	Buna-N
SF47F1	Flapper	4 in x 4 in	Buna-N
SF38F1	Flapper	3 in x 3 in	Fluoroelastomer
SF48F1	Flapper	4 in x 4 in	Fluoroelastomer

3150 Pump Accessories

16E975 Conversion kit: Ball to flapper, includes four flapper assemblies
 15H461 Conversion kit 3A: Flapper to ball, includes four housing retainers; balls need to be ordered separately
 15E285 Conversion kit: Flapper to ball, includes four housing retainers; balls need to be ordered separately
 112361 Santoprene ball (order quantity four)
 15B492 Buna-N ball (order quantity four)
 112359 PTFE ball (order quantity four)
 15B491 Fluoroelastomer ball (order quantity four)
 253225 Santoprene diaphragm kit
 253223 Buna-N diaphragm kit
 253222 Fluoroelastomer diaphragm kit
 253224 Overmolded EPDM diaphragm kit
 15D990 Leak detector kit

1590 Technical Specifications

Maximum fluid working pressure..... 120 psi (8.4 bar, 0.84 MPa)
 Maximum free-flow delivery 90 gpm (340 lpm)
 Maximum suction lift 28 ft (8.5 m) wet, 15 ft (4.57 m) dry
 Maximum size pumpable solids..... 5/8 in (15.9 mm)
 Air pressure operating range..... 20-120 psi (1.4-8 bar, 0.14-0.8 MPa)
 Maximum air consumption 125 scfm
 Air consumption at 70 psi air inlet pressure/60 gpm..... 50 scfm
 Maximum pump speed 200 cpm
 * Gallons (liters) per cycle..... 0.5 (1.96)
 **Maximum noise level at 100 psi, full flow 90 dBA
 **Sound power level 103 dBA
 **Noise level at 70 psi and 50 cpm..... 85 dBA
 Maximum fluid operating temperature is based on the following maximum diaphragm, ball, and seat temperature ratings.
 PTFE 220°F (104.4°C)
 Santoprene 180°F (82.2°C)
 3A Approved EPDM 275°F (135°C)
 Air inlet size 0.5 in npt(f)
 Weight..... 97 lb (44 kg)
 Instruction manual..... 310622

* Displacement per cycle may vary based on suction condition, discharge head, air pressure and fluid type

**Noise levels measured with the pump mounted on the stand. Sound power measured per ISO Standard 9614-1

1590 High Sanitation Pumps

Part Number	Type	Inlet/Outlet	Ball	Diaphragm
SABAAA	3A Approved	2 in x 2 in	PTFE	Overmolded EPDM
SBBAAA	Ball	2 in x 2 in	PTFE	Overmolded EPDM
SBBA11	Ball	2 in x 2 in	PTFE	PTFE
SABA13	Ball	2 in x 2 in	PTFE	Overmolded PTFE
SBBA13	Ball	2 in x 2 in	PTFE	Overmolded PTFE
SBBA22	Ball	2 in x 2 in	Santoprene	Santoprene

1590 Kits and Accessories

255122 Air valve repair kit 3A
 255058 Overmolded EPDM diaphragm kit
 255059 Santoprene diaphragm kit
 255060 PTFE diaphragm kit
 15D990 Leak detector
 112421 Santoprene ball (quantity one)
 112419 PTFE ball (quantity one)

All written and visual data contained in this document are based on the latest product information available at the time of publication. Graco reserves the right to make changes at any time without notice.

Call today for product information or to request a demonstration.

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